



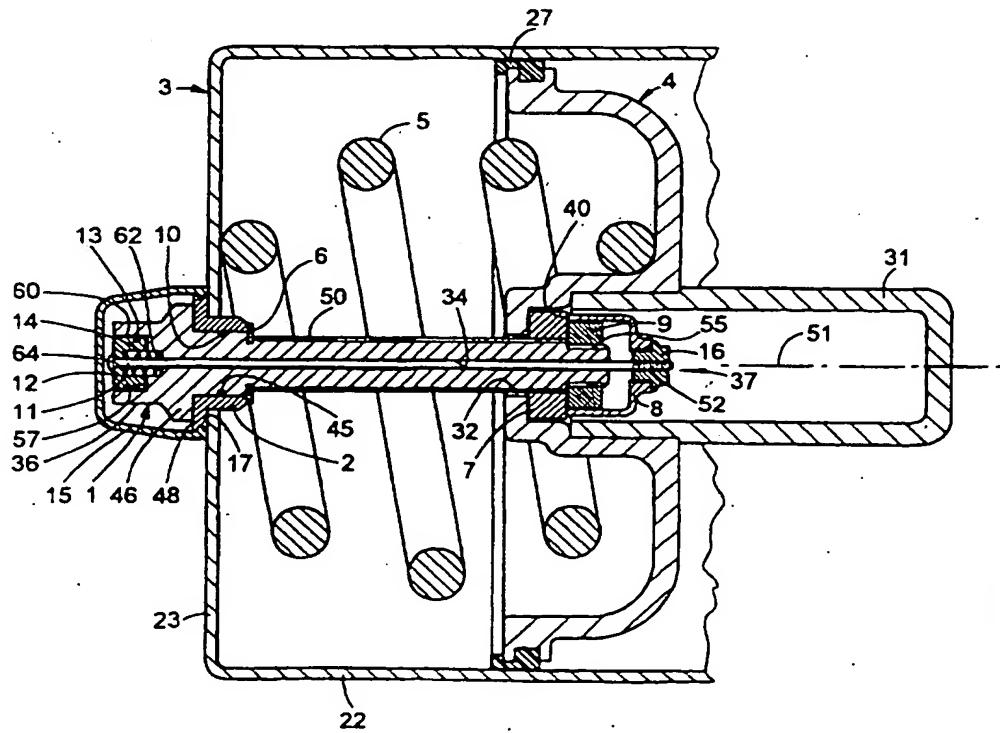
## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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(54) Title: INDICATION MEANS IN A BRAKE CYLINDER FOR A VEHICLE BRAKE

## (57) Abstract

The invention refers to an indication means in a brake cylinder for a vehicle brake with a spring activated parking brake where said brake cylinder comprises: a cylinder housing (3) with a casing wall (22) and at least one gable (23); a pressure spring (5) positioned between the spring (4) and the gable (23) of the cylinder housing for activating the parking brake by mechanically influencing the piston (4) of the brake cylinder and a bar (11) which is axially displaceable relative to the release screw (1) in a throughbore (34) in the release screw (1). The bar (11) at a first end, within the cylinder housing (3), has a position sensing body (8, 16) which is axially fixed to the bar (11) and provided with a contact surface (40) for contact against the nut (7). At a second end the bar (11) has an indication body (12) which visibly protrudes out of the screw head (36) of the release screw (1) in case of axial displacement of the bar (11). This occurs due to axial displacement of the nut (7) from its outer end position, and of the contact surface (40) of the position sensing body (8, 16), which surface is in contact with the nut, during rotation of the release screw (1) for mechanical release of the parking brake.



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5 Indication means in a brake cylinder for a vehicle brake.

TECHNICAL FIELD:

The present invention refers to an indication means in a  
10 brake cylinder for a vehicle brake and particularly a  
pneumatic vehicle brake for heavy vehicles with a spring  
activated parking brake which, when necessary, can be  
released mechanically during service.

BACKGROUND OF THE INVENTION:

15 When servicing and repairing heavy vehicles it is possible  
to, when necessary, mechanically release the parking brake  
of the vehicle. Heavy vehicles are normally equipped with  
pneumatically activated brake systems, where the brakes  
when driving thus are activated by means of compressed air.  
20 In conventional brake systems the parking brake is  
activated by letting the compressed air out of the system,  
thereby causing a pressure spring to actuate a piston in a  
brake cylinder for activation of the brake to the parking  
brake position. Without compressed air in the brake system  
25 the parking brake is thus normally activated.

In an earlier, common type of brake cylinder, it is  
possible to mechanically release the parking brake of the  
vehicle during service and repair of the vehicle, by  
30 unscrewing a release screw in the rear gable of the brake  
cylinder. This release screw, by means of a head at its one  
end, brings the piston with it and thereby compresses the  
pressure spring so that the parking brake is released and  
put out of function. From the safety point of view, it is  
35 of the utmost importance that service and repair personnel  
can carry out a visual control of the brake cylinder, in  
order to unambiguously determine whether the parking brake  
is activated or has been mechanically released, and is thus  
not activated. In this case, the visual control is done  
40 simply by checking whether the release screw is in its

screwed out position or not, i.e. if it significantly protrudes from the gable of the brake cylinder. In this kind of brake cylinder a clear indication is thus obtained as to whether the parking brake is activated or not.

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The above described protruding release screw however, has the disadvantage of demanding a relatively large free space adjacent to the gable of the brake cylinder, in order to be screwed out to its full length. Since the space available is extremely limited in the area around the wheel suspension in chassis of modern transport vehicles, another known solution is often used, where the release screw instead is axially locked in the brake cylinder and the piston is brought out by a rotationally locked, moving nut which has been screwed on to the release screw. The advantage of this solution is that the release screw stays within the brake cylinder, and thus only a screw head for the manipulation of the release screw is located outside of the brake cylinder during the entire release sequence. A serious safety problem with such a solution however, is that no external and visually observable indication of the activation status of the parking brake (i.e. function/non-function) is obtained. This fact can for example cause service personnel to mistakenly think that the parking brake is fully activated, when it in reality might be only partially activated, and in the process of letting go which might lead to unexpected and undesired movement, of the vehicle, with a risk for serious injuries to personnel and surrounding equipment.

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#### SUMMARY OF THE INVENTION:

The invention solves these problems by providing an indication means in a brake cylinder for a vehicle brake according to patent claim 1.

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By the invention an indication means is thus provided which gives a clear indication of the activation status of the parking brake, so that the risk of accidents during service or repair of heavy vehicles can be minimized.

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The other characteristics and advantages of the invention will become obvious from the following description of a preferred embodiment.

10

#### BRIEF DESCRIPTION OF THE DRAWINGS:

The invention will in the following be described using an example of an embodiment, with reference to the appended drawing in which:

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Fig. 1 shows a cut cross-section of a brake cylinder with an indication means according to a preferred embodiment of the invention, where the parking brake is in an active state and

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Fig. 2 shows the same view but with the parking brake in a partially released position, with the indication body in a protruding position.

#### DESCRIPTION OF A PREFERRED EMBODIMENT:

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In Fig. 1 the reference numeral 1 denotes a release screw for the mechanical release of the parking brake in a brake cylinder for a vehicle brake with a spring activated parking brake. The release screw 1 is provided with an indication means according to the invention, which enables an external visual control of whether the parking brake is activated or whether it has been mechanically released and thus deactivated.

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The brake cylinder is of the pneumatic kind and is shown in a cut view, where e.g. the connections for compressed air have not been shown. The rest of the brake cylinder is of

a well known kind, for which reason it will not be described in detail here. From Fig. 1 it can be seen that the brake cylinder comprises a cylinder housing 3 with a casing wall 22 an a gable 23. A rotationally locked piston 4 equipped with organs 31 for the activation of the brake runs inside the cylinder housing 3. The brake is not shown, but can for example be of a commonly known disc brake kind, with brake caliper and brake linings. The piston is sealed against the casing wall 22 of the cylinder housing 3 by means of a piston sealing 27 of a suitable elastic material.

A pressure spring 5, also called parking spring, of the spiral kind is positioned between the piston 4 and the gable 23 of the cylinder housing 3 in order to activate the parking brake by mechanically influencing the piston 4.

A release screw 1 for the mechanical release of the parking brake is at a first end-section rotatably mounted in the cylinder housing 3 via a liner 2. The liner 2 has been fixed to the cylinder housing 3 by pressing. An O-ring seals between the release screw 1 and the liner 2 (and thereby the cylinder housing 3) in order to achieve good protection of all internal parts of the spring brake cylinder against intrusion of moisture and dirt and accompanying corrosion. The O-ring 10 is positioned in a thread 45 which is circumferential around the release screw. The release screw 1 is axially locked against movement relative to the gable 23 of the cylinder housing 3 by means of a circumferential flange 46 and a locking ring 6, which prevents the release screw 1 from slipping out when it is not under pressure. The release screw 1 extends at said first end outside of the cylinder housing 3 in which place it has said flange 46 and a screw head 36 of for example hexagonal shape for use of a suitable torque tool to turn the release screw 1. The liner 2 has an outer

flange 48 which is equipped with a thread 17 for snap-attachment of a protective hat 15, suitably made of plastic, which detachably covers and protects the screw head 36 and of course also constitutes an extra protection  
5 against the intrusion of moisture and dirt into the cylinder housing 3. The protecting hat 15 also has a further safety function which will be described later in this description. The release screw 1 extends axially through the centre line of the pressure spring 5 and at a second end-section it runs freely through a throughbore 32  
10 in the piston 4. The release screw 1 is provided with an external thread 50 which extends along the main length of the screw.

15 A moving nut 7 is screwed onto said release screw 1. The nut 7 has an internal thread and on its peripheral outside is of non-round shape, in the example shown a hexagonal shape, in order to lock it rotationally in relation to the piston 4 by means of a corresponding shape in the piston 4.  
20 In Fig. 1 the nut 7 is shown in an outer end position at a set distance from the gable 23 of the cylinder housing. The moving nut 7 is arranged to, through contact with the piston 4, bring the piston with it in the axial direction of the release screw 1 when turning the release screw 1 by manipulation of the screw head 36. In so doing, the pressure spring 5 is also compressed, as can be seen in Fig. 2.

30 The release screw 1 is according to the invention provided with a throughbore 34 which extends in co-parallel with the symmetry axis 51 of the screw 1. A bar 11 extends freely through the bore 34 where it is axially displaceable relative to the release screw 1. The term bar is here intended to include both solid bars and hollow pipes. The  
35 bar 11 is at a first end 37, located within the cylinder housing 3, equipped with a position sensing body, which in

the embodiment shown consists of a nut 16 which has been screwed onto the bar 11 by means of a thread 52, and a hexagonal casing 8 which has been threaded onto an external thread 53 of the nut 16. The position sensing body is thus axially fixed to the bar 11. The hexagonal casing 8 which is part of the position sensing body has a circumferential contact surface 40 for contact against the nut 7, as can clearly be seen in Fig. 1. In an alternate, not shown embodiment, the hexagonal casing 8 and the nut 16 can be made in one piece. The hexagonal casing 8 is, in the example shown, locked against rotation relative to the release screw 1 by means of a hexagonal nut 9 which also serves as an end stop for the moving nut 7. The nut 9 has been threaded onto the release screw via a thread 55, which is separate from the thread 50. For the basic function of the position sensing body 8, 16, it is not, as will be described below, necessary that it is locked against rotation relative to the release screw 1.

The bar 11 is at a second end equipped with an indication body in the shape of a piston 12, arranged to visibly protrude out of the screw head 36 of the release screw 1 in case of axial displacement of the bar 11, caused by axial displacement of the nut 7 from its outer end position, and of the contact surface 40 of the hexagonal casing 16, which surface is in contact with the nut, during rotation of the release screw 1 for mechanical release of the parking brake.

In the preferred and shown embodiment the piston 12 is, during normal operating function of the brake cylinder, completely lowered into a surrounding recess 57 in the screw head 36. Immediately when the nut 7 leaves its outer end position the piston 12 will protrude from the recess 57. The piston 12 is preferably coloured in a strong warning colour, preferably red, so that service personnel

will obtain a clear visual warning-signal when the parking brake has been mechanically released. The piston 12 is sealed with an O-ring 13 against the wall of the recess 57.

5      The contact surface 40 of the hexagonal nut 8 is here brought to move with the axial movement of the moving nut 7 through spring pressure from a spiral-spring 14 which at its one end is in contact with a seat 62 in the screw head 36 and which at its other end is in contact with the piston 10      12.

15      The bar 11 has been fitted into a hole 64 in the piston 12 with press-fitting, for which reason the piston 12, in the example shown, is locked against axial movement relative to the bar 11.

20      It is not possible for the protecting hat 15 to snap-attach to the thread 17 of the liner 2 if the piston 12 is in its protruding position, as shown in Fig. 2. Thus, the protective hat 15 also has an important safety-function, as well as providing protection against moisture and dirt, since the service personnel is not allowed to ignore the warning piston 12 when the protective hat is put back into place.

25      In Fig. 2 it can be seen that the hexagonal nut 8 also has contact surfaces 68 for contact against the end surface 69 of the release screw 1. In this way the axial movement of the bar 11 is limited in such a way that the indication body (the piston 12) is not permitted to entirely slip out of the recess 57 in the screw head 36.

## CLAIMS:

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1. Indication means in a brake cylinder for a vehicle  
brake with a spring activated parking brake, where said  
brake cylinder comprises:

10 a cylinder housing (3) with a casing wall (22) and at least  
one gable (23);

a piston (4) running in said cylinder housing (3) for  
activation of the brake;

15

a pressure spring (5) positioned between the piston (4) and  
the gable (23) of the cylinder housing for activating the  
parking brake by mechanically influencing the piston (4);

20

a release screw (1) axially locked against movement  
relative to the gable (23) for the mechanical release of  
the parking brake, which at a first end-section is  
rotatably mounted in the cylinder housing (3) and which has  
25 a screw head (36) on the outside of the cylinder housing  
and which at a second end-section runs freely in a  
throughbore (32) in the piston (4),

30 and a rotationally locked, moving nut (7) threaded onto  
said release screw (1), where said nut has an outer end  
position at a set distance from said gable (23) and is  
arranged to, through contact against the piston (4), bring  
this in the axial direction of the release screw (1) when  
turning the release screw by manipulation of the screw head  
(36),

35

characterized by

40 a relative to the release screw (1) axially displaceable  
bar (11) arranged in a throughbore (34) in the release  
screw (1);

that the bar (11) at a first end (37), located within the cylinder housing (3), has a position sensing body (8, 16) which is axially fixed to the bar (11) and provided with a contact surface (40) for contact against the nut (7);

5

that the bar (11) at a second end has an indication body (12) arranged to visibly protrude out of the screw head (36) of the release screw (1) in case of axial displacement of the bar (11) caused by axial displacement of the nut (7) from its outer end position, and of the contact surface (40) of the position sensing body (8, 16), which surface is in contact with the nut, during rotation of the release screw (1) for mechanical release of the parking brake.

10

2. Indication means in a brake cylinder according to patent claim 1, characterized in that said indication body (12) is arranged to be, in its entirety, lowered into a recess (57) in the screw head (36) of said release screw (1).

15

3. Indication means in a brake cylinder according to patent claim 2, characterized in that said indication body (12) has a cylindrical shape with an enveloping surface (60) which has a strong warning colour.

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4. Indication means in a brake cylinder according to claim 1, characterized in that the contact surface (40) of the position sensing body (8, 16) is brought to accompany the axial displacement of the moving nut (7) through spring pressure.

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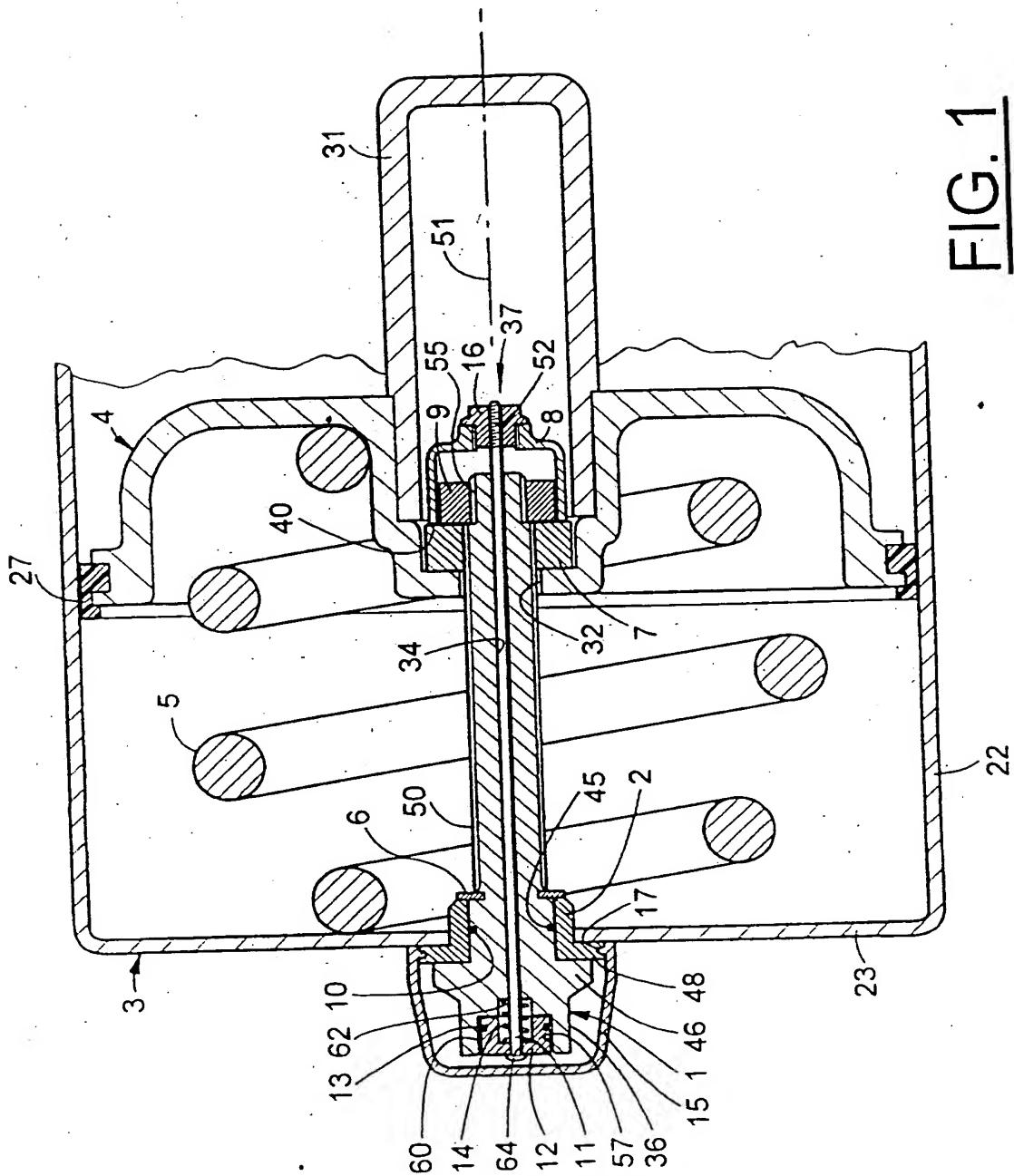
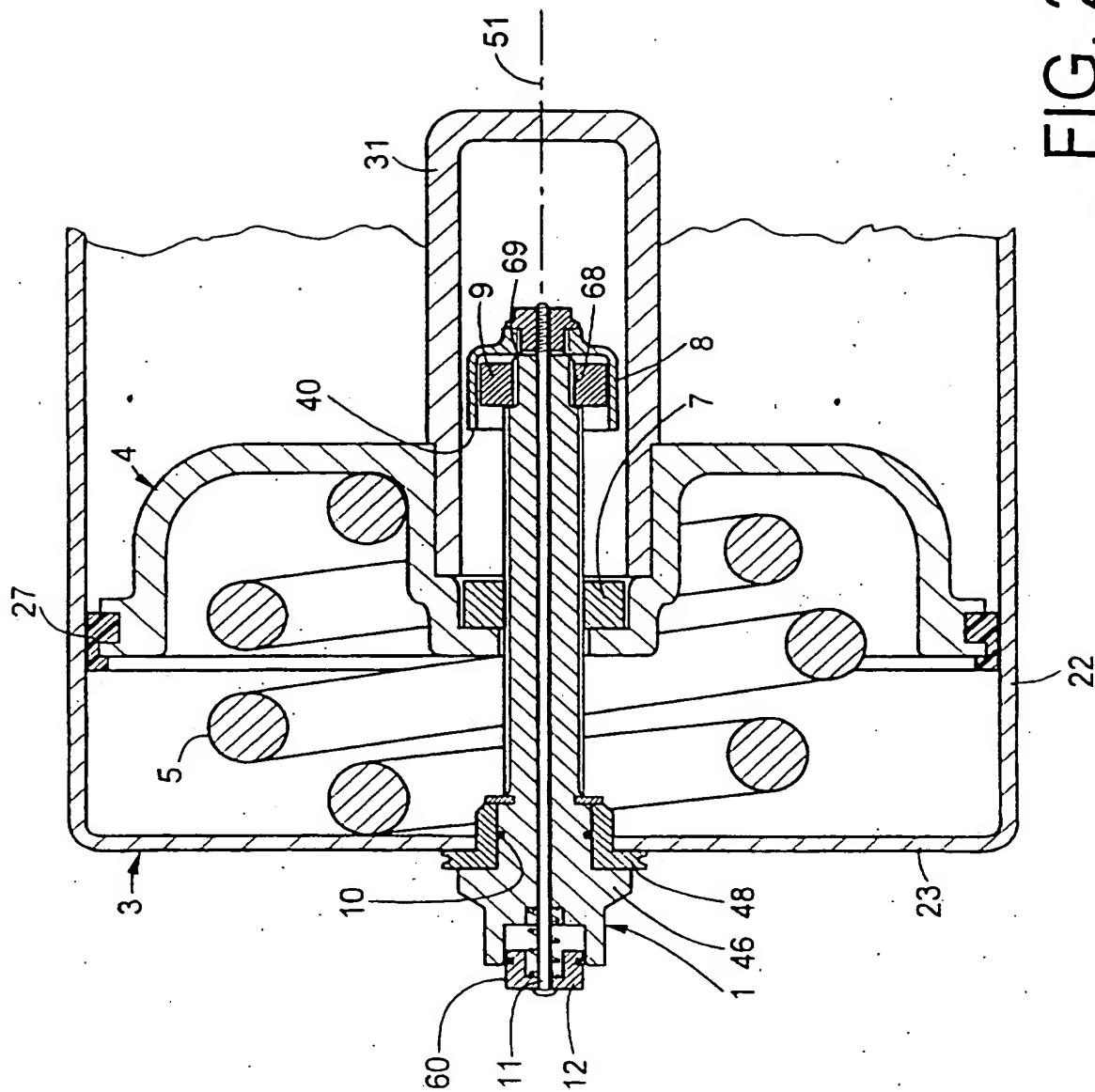


FIG. 1

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FIG. 2

## INTERNATIONAL SEARCH REPORT

1

International application No.

PCT/SE 96/01572

## A. CLASSIFICATION OF SUBJECT MATTER

IPC6: F16D 66/00, B60T 13/02

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: B60T, F16D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE, DK, FI, NO classes as above

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## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	SE 9101292 A (ROBERT BOSCH GMBH), 31 October 1991 (31.10.91) --	1-4
A	DE 1950443 A (CERTAIN-TEED PRODUCTS CORP.), 18 June 1970 (18.06.70), figure 1 --	1-4
A	EP 0025559 A1 (KNORR-BREMSE GMBH), 25 March 1981 (25.03.81), figure 1 --	1-4
A	WO 8001370 A1 (WABCO WESTINGHOUSE), 10 July 1980 (10.07.80), figure 1, abstract --	1-4

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## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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A	DE 2363268 A (GIRLING LTD), 20 June 1974 (20.06.74), figure 1 --	1-4
A	WO 9612634 A1 (SAB WABCO AB), 2 May 1996 (02.05.96), figure 1, abstract -- -----	1-4

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

03/02/97

International application No.

PCT/SE 96/01572

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